

**United States Patent Application for:**

**Aerosolization Apparatus with Air Inlet Shield**

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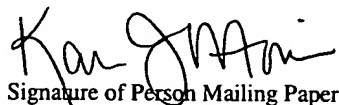
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### **Aerosolization Apparatus with Air Inlet Shield**

This application claims the benefit U.S. Provisional Patent Application Serial No. 60/461,679 filed on April 9, 2003, which is incorporated herein by reference in its entirety.

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#### **BACKGROUND**

The need for effective therapeutic treatment of patients has resulted in the development of a variety of techniques for delivering a pharmaceutical formulation to a patient. One traditional technique involves the oral delivery of a pharmaceutical formulation in the form of a pill, capsule, or the like. Inhaleable drug delivery, where an aerosolized pharmaceutical formulation is orally or nasally inhaled by a patient to deliver the formulation to the patient's respiratory tract, has also proven to be an effective manner of delivery. In one inhalation technique, a pharmaceutical formulation is delivered deep within a patient's lungs where it may be absorbed into the blood stream. In another inhalation technique, a pharmaceutical formulation is delivered locally to a particular site, such as an infected lung. Many types of inhalation devices exist including devices that aerosolize a dry powder pharmaceutical formulation.

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One type of inhalation device aerosolizes a pharmaceutical formulation that is stored in a capsule. For example, a dose or a portion of a dose of a dry powder pharmaceutical formulation may be stored in a capsule, and the capsule may be inserted into an aerosolization device which is capable of aerosolizing the pharmaceutical formulation. The aerosolization may be accomplished by causing the capsule to move within a chamber, for example by flowing air through the chamber using a user's inhalation pressure to generate the airflow. As the capsule moves within the chamber, the pharmaceutical formulation exits the capsule through one or more openings in the capsule, and the pharmaceutical formulation is entrained by the flowing air in an aerosolized form. The aerosolized pharmaceutical formulation may then be inhaled by the user, and a dose or portion of a dose of the aerosolized pharmaceutical formulation may be delivered to the user's respiratory tract.

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The size and quality of the dose delivered to the user is dependent on the amount and condition of aerosolizable pharmaceutical formulation that exits the capsule. However, in conventional aerosolization devices, the amount and condition of the aerosolizable pharmaceutical formulation may vary from use to use and/or from user to user. For example, sometimes it is difficult to cause large amounts of the pharmaceutical formulation to exit the capsule when a user is unable to generate a high flow rate of air through the device. The inefficient release of pharmaceutical formulation can be costly and can result in the necessity for numerous operations of the device in order to achieve a desired dosage. In some circumstances, the pharmaceutical formulation exits the capsule in agglomerated form, the agglomerations being undesirably large for inhalation therapy.

Therefore, it is desirable to be able to aerosolize a pharmaceutical formulation in a consistent manner. It is further desirable to be able to aerosolize a pharmaceutical formulation in a manner that extracts an increased amount of the pharmaceutical formulation from a receptacle. It is also desirable to be able to aerosolize a pharmaceutical formulation in a more deagglomerated form.

### SUMMARY

The present invention satisfies these needs. In one aspect of the invention, an aerosolization apparatus comprises a chamber that receives a receptacle, the chamber having a plurality of air inlets wherein at least one, but preferably not all, of the air inlets is shielded by a shielding member.

In another aspect of the invention, a handheld aerosolization apparatus comprises a housing defining a chamber having a plurality of air inlets, the chamber being sized to receive a receptacle which contains an aerosolizable pharmaceutical formulation; a shield which covers at least one but not all of the air inlets, whereby the shield prevents blockage of the at least one air inlet by a user grasping the apparatus; and an end section associated with the housing, the end section sized and shaped to be received in a user's mouth or nose so that the user may inhale

through the end section to inhale aerosolized pharmaceutical formulation that has exited the receptacle.

5 In another aspect of the invention, a handheld aerosolization apparatus comprises a housing defining a chamber having a plurality of air inlets, the chamber being sized to receive a receptacle which contains an aerosolizable pharmaceutical formulation; a shield which covers a portion of but not all of at least one of the air inlets; and an end section associated with the housing, the end section sized and shaped to be received in a user's mouth or nose so that the user may inhale through the end section to inhale aerosolized pharmaceutical formulation that has exited the  
10 receptacle.

In another aspect of the invention, a handheld aerosolization apparatus comprises a housing defining a chamber having one or more air inlets, the chamber being sized to receive a receptacle which contains an aerosolizable pharmaceutical formulation; a shield extending around  
15 only a portion of transverse circumference of the housing, the shield covering at least one air inlets, whereby the shield prevents blockage of the at least one air inlet by a user grasping the apparatus; and an end section associated with the housing, the end section sized and shaped to be received in a user's mouth or nose so that the user may inhale through the end section to inhale aerosolized pharmaceutical formulation that has exited the receptacle.

20 In another aspect of the invention, a method of aerosolizing a pharmaceutical formulation comprises providing an aerosolizable pharmaceutical formulation in a chamber, the chamber having a plurality of air inlets; shielding at least one but not all of the air inlets from being blocked by a user grasping the chamber; aerosolizing the pharmaceutical formulation by flowing air  
25 through the chamber; and administering the aerosolized pharmaceutical formulation to the respiratory tract of a user during the user's inhalation.

30 In another aspect of the invention, a method of aerosolizing a pharmaceutical formulation comprises providing an aerosolizable pharmaceutical formulation in a chamber, the chamber having one or more air inlets; shielding only a portion of at least one of the air inlets from being blocked by a user grasping the chamber; aerosolizing the pharmaceutical formulation by

flowing air through the chamber; and administering the aerosolized pharmaceutical formulation to the respiratory tract of a user during the user's inhalation.

## DRAWINGS

These features, aspects, and advantages of the present invention will become better understood with regard to the following description, appended claims, and accompanying drawings which illustrate exemplary features of the invention. However, it is to be understood that each of the features can be used in the invention in general, not merely in the context of the particular drawings, and the invention includes any combination of these features, where:

Figure 1A is a schematic sectional side view of a version of an aerosolization apparatus according to the invention in an initial position;

Figure 1B is a schematic sectional side view of the version of an aerosolization apparatus shown in Figure 1A at the beginning of an aerosolization process;

Figure 1C is a schematic sectional side view of the version of an aerosolization apparatus shown in Figure 1A during an aerosolization process;

Figure 2 is a schematic sectional end view of a version of an aerosolization apparatus having an air inlet shield;

Figure 3A is a schematic sectional side view of a version of an aerosolization apparatus in a rest position;

Figure 3B is a schematic sectional side view of the version of an aerosolization apparatus shown in Figure 3A just before capsule puncture;

Figure 3C is a schematic sectional side view of the version of an aerosolization apparatus shown in Figure 3A as the capsule is being punctured;

Figure 3D is a schematic sectional side view of the version of an aerosolization apparatus shown in Figure 3A just after capsule puncture;

Figure 3E is a schematic sectional side view of the version of an aerosolization apparatus shown in Figure 3A in use;

Figure 4 is a schematic side view of a version of an aerosolization apparatus;

Figure 5 is a schematic side view of a version of an inlet shield for use with an aerosolization apparatus;

Figure 6 is a schematic side view of another version of an inlet shield for use with an aerosolization apparatus; and

Figure 7 is a schematic side view of another version of an inlet shield for use with an aerosolization apparatus.

## DESCRIPTION

The present invention relates to an aerosolization apparatus. In particular, the invention relates to an aerosolization apparatus capable of aerosolizing a pharmaceutical formulation contained in a receptacle, such as a capsule. Although the process is illustrated in the context of aerosolizing a dry powder pharmaceutical formulation for inhalation, the present invention can be used in other processes and should not be limited to the examples provided herein.

An aerosolization apparatus **100** according to the present invention is shown schematically in Figure 1A. The aerosolization apparatus **100** comprises a housing **105** defining a chamber **110** having one or more air inlets **115** and one or more air outlets **120**. The chamber **110** is sized to receive a receptacle **125** which contains an aerosolizable pharmaceutical formulation.

The receptacle **125** has an opening **130** therein that provides a communication between the chamber **110** and the pharmaceutical formulation within the receptacle **125**. Near or adjacent the outlet **120** is an end section **140** that may be sized and shaped to be received in a user's mouth or nose so that the user may inhale through an opening **145** in the end section **140** that is in communication with the chamber outlet **120**.

The aerosolization apparatus **100** utilizes air flowing through the chamber **110** to aerosolize the pharmaceutical formulation in the receptacle **125**. For example, Figures 1A through 1C illustrate the operation of a version of an aerosolization apparatus **100** where air flowing through the inlet **115** is used to cause aerosolization of the pharmaceutical formulation and the aerosolized pharmaceutical formulation flows through the outlet **120** so that it may be delivered to the user through the opening **145** in the end section **140**. The aerosolization apparatus **100** is shown in its initial condition in Figure 1A. The receptacle **125** is positioned within the chamber **110** and the pharmaceutical formulation is secured within the receptacle **125**. In the version shown, a partition **150** blocks the forward end of the chamber **110**, and the partition **150** has the one or more outlets **120** extending therethrough.

Air or other gas is then caused to flow through an inlet **115**, as shown by arrows **155** in Figure 1B. For example, the airflow **155** may be generated by a user inhaling **160** through the opening **145** in the end section **140**. The airflow **155** initially draws the receptacle toward the partition **150**. Continued airflow **155**, as shown in Figure 1C, causes the receptacle **125** to move within the chamber **110**. In the configuration shown, the receptacle **125** may contact the partition **150** at its forward end and then move about the sidewall **165** of the capsule with its rearward end contacting the sidewall **165**. For example, the rearward end of the receptacle **125** may rotate and/or slide around the sidewall **165** of the chamber **110**. This movement causes the pharmaceutical formulation in the receptacle **125** to exit through the opening **130** and become aerosolized in the airflow **155**. The aerosolized pharmaceutical formulation is then delivered to the user's respiratory tract during the user's inhalation **160**. In another version, compressed air or other gas may be ejected into an inlet **115** to cause the aerosolizing air flow **155**, and the aerosolized pharmaceutical formulation is then inhaled by the user.

The aerosolization apparatus **100** also comprises an air inlet shielding member **170**. As shown in Figure 1A, the air inlet shielding member **170** comprises a covering portion **175** that at least partially covers one or more of the inlets **115**. The shielding member **170** prevents blockage of the air flow by preventing at least one of the inlets **115** from being blocked by a user's fingers or hand during use. Accordingly, if a user inadvertently grasps the apparatus in the area of the inlets **115**, the user will the shielding member **170** rather than one or more of the inlets **115** and air will still flow through into the chamber **110**. As can be seen in Figure 1B and 1C, the air flow **155** takes a more tortuous path in the region of the shielding member **170**. Accordingly, in one version, it is preferred that the shielding member not cover all of the inlets **115** in that such coverage will increase the flow resistance within the apparatus. In another version, it is desirable to increase the flow resistance through the apparatus and coverage of all or a plurality of the inlets is desirable. The cross-section of a version of an aerosolization apparatus **100** is shown in Figure 2. In this version, the shielding member **170** covers less than half of the inlets **115**. In this configuration, adequate air flow through the device is assured independent of user finger positioning. By cover it is meant overlap in the radial or outward direction.

A version of an aerosolization apparatus **100** comprising a shielding member **170** is shown in Figures 3A through 3E. In this version, the housing **105** of the aerosolization apparatus **100** comprises a body **205** and a removable endpiece **210**. The endpiece **210** may be removed from the body **205** to insert a receptacle **125** in the chamber **110** which is formed when the body **205** and the endpiece **210** are connected together. The endpiece **210** comprises a partition **150** that is dome-shaped **215** and that blocks the forward end of the chamber **110**, and the partition **215** has the one or more outlets **120** extending therethrough. Examples of aerosolization apparatus with a partition **150** and chamber configuration are described in U.S. Patent 4,069,819 and in U.S. Patent 4,995,385, both of which are incorporated herein by reference in their entireties. The inlets **115** comprise a plurality of tangentially oriented slots **220**. When a user inhales **160** through the endpiece **210**, outside air is caused to flow through the tangential slots **220** as shown by arrows **225** in Figure 3E. This airflow **225** creates a swirling airflow within the chamber **110**. The swirling airflow causes the receptacle **125** to contact the partition **150** and then to move within the chamber **110** in a manner that causes the pharmaceutical formulation to exit the receptacle **125** and become entrained within the swirling airflow. In one specific version, the chamber **110** comprises a tapered

section **230** that terminates at an edge **235**. During the flow of swirling air in the chamber **110**, the forward end of the receptacle **125** contacts and rests on the partition **150** and a sidewall of the receptacle **125** contacts the edge **235** and slides and/or rotates along the edge **235**. This motion of the capsule is particularly effective in forcing a large amount of the pharmaceutical formulation through one or more openings **130** in the rear of the receptacle **125**.

The one or more openings **130** in the rear of the receptacle **125** in the version of Figures 3A through 3E are created by a puncturing mechanism **250** that is slidable within the body **205**. The puncturing mechanism **250**, shown in its rest position in Figure 3A, comprises a plunger **255** attached at its forward end **260** to a puncture member **265**, which in the version shown is a U-shaped staple **270** having two sharpened tips **275**. The puncturing mechanism **250** further comprises a seating member **280** which contacts the plunger **255** and/or the puncture member **265** and is slidable relative to the plunger **255** and the puncture member **265**. To create the openings **130** in the receptacle **125**, the user applies a force **285** to the plunger **255**, as shown in Figure 3B, such as by pressing against an end surface **290** of the plunger **255** with the user's finger or thumb. The force **285** causes the plunger to slide within the body **205**. A slight frictional contact between the plunger **255** and a rear section **295** of the seating member **280** causes the seating member **280** to also slide within the body **205** until a forward seating surface **300** of the seating member **280** contacts the receptacle **125**, as shown in Figure 3B. The forward seating surface **300**, which may be shaped to generally match the shape of the receptacle **125**, secures the receptacle **125** between the seating member **280** and the partition **150**. The continued application of force **285** causes the plunger **255** and the puncture member **265** to slide relative to the seating member **280**, as shown in Figure 3C, to advance the puncture member **135** through openings **305** in the forward seating surface **300** and into the receptacle **125**. Upon the removal of the force **285**, a spring **310** or other biasing member urges the puncturing mechanism **250** back to its rest position. For example, the spring **310** may contact a shoulder **315** in the body **205** and press a flange **320** on the plunger **255** toward a rim **325** in the body **205**. The frictional engagement between the plunger **355** and the seating member **280** also returns the seating member **280** to its retracted position when the plunger is returned to its retracted position.

In the version of Figures 3A through 3E, the shielding member **170** is an integral

portion of the endpiece **210**. Accordingly, in this version, if the user installs the endpiece **210** and then uses the aerosolization apparatus **100** without adjusting his or her grip on the endpiece **210**, none of the inlets **220** will be covered by the user. The provision of the shielding member **170** on the endpiece **210** has additional advantages. For example, the shielding member **170** can serve to  
5 lengthen and/or widen the endpiece **210** thereby reducing the risk of a user choking on the endpiece **210** if the endpiece **210** were to become inadvertently disconnected from the body of the apparatus.

In one version, the receptacle **125** comprises a capsule. The capsule may be of a suitable shape, size, and material to contain the pharmaceutical formulation and to provide the  
10 pharmaceutical formulation in a usable condition. For example, the capsule may comprise a wall which comprises a material that does not adversely react with the pharmaceutical formulation. In addition, the wall may comprise a material that allows the capsule to be opened to allow the pharmaceutical formulation to be aerosolized. In one version, the wall comprises one or more of  
15 gelatin, hydroxypropyl methylcellulose (HPMC), polyethyleneglycol-compounded HPMC, hydroxypropylcellulose, agar, or the like. Alternatively or additionally, the capsule wall may comprise a polymeric material, such as polyvinyl chloride (PVC). In one version, the capsule may comprise telescopically ajointed sections, as described for example in U.S. Patent 4,247,066 which is incorporated herein by reference in its entirety. The interior of the capsule may be filled with a  
20 suitable amount of the pharmaceutical formulation, and the size of the capsule may be selected to adequately contain a desired amount of the pharmaceutical formulation. The sizes generally range from size 5 to size 000 with the outer diameters ranging from about 4.91 mm to 9.97 mm, the heights ranging from about 11.10 mm to about 26.14 mm, and the volumes ranging from about 0.13 ml to about 1.37 ml, respectively. Suitable capsules are available commercially from, for example, Shionogi Qualicaps Co. in Nara, Japan and Capsugel in Greenwood, South Carolina. After filling,  
25 a top portion may be placed over the bottom portion to form the a capsule shape and to contain the powder within the capsule, as described in U.S. Patent 4,846,876, U.S. Patent 6,357,490, and in the PCT application WO 00/07572 published on February 17, 2000, all of which are incorporated herein by reference in their entirety.

30 In another version, the aerosolization apparatus **100** may be configured differently than as shown in Figures 1A through 1C and 3A through 3E. For example, the chamber **100** may

be sized and shaped to receive the receptacle **125** so that the receptacle **125** is orthogonal to the inhalation direction, as described in U.S. Patent 3,991,761. As also described in U.S. Patent 3,991,761, the puncturing mechanism **250** may puncture both ends of the receptacle **125**. In such version, the non-circular cross-section may be provided along a sidewall that contacts the ends of the capsule. In another version, the chamber may receive the receptacle in a manner where air flows through the receptacle as described for example in U.S. Patent 4,338,931 and in U.S. Patent 5,619,985. In another version, the aerosolization of the pharmaceutical formulation may be accomplished by pressurized gas flowing through the inlets, as described for example in US Patent 5,458,135, U.S. Patent 5,785,049, and U.S. Patent 6,257,233, or propellant, as described in PCT Publication WO 00/72904 and U.S. Patent 4,114,615. All of the above references being incorporated herein by reference in their entireties.

A version of an aerosolization apparatus **100** having an endpiece **210** comprising an air inlet shielding member **170** is shown in Figure 4. In this version, the shielding member **170** comprises two covering portions **175** (only one shown in the view of Figure 4) and two open portions **180** between the diametrically opposed covering portions **175**. Alternatively, there could be three, four, or more covering portions **175** separated by open portions **180**. In the version shown, the user would grasp the apparatus by contacting the covering portions **175** and would therefore not block the air inlets **115**. In one version, space would be provided between the covering portion **175** and the outer surface of the inlets **115** under the covering portion **175** in order to create a manifold airflow portion below the covering portion **175**.

Other versions of an endpiece **210** which comprises a shielding member **170** are shown in Figures 5, 6, and 7. These versions show different arrangements for the covering portions **175** and the open portions **180** associated with the shielding member **170**. In the version of Figure 5 a series of longitudinal open portions **180** is provided. In the version of Figure 6, one or more circumferentially extending open portions **180** are provided. In the version of Figure 6, an open portion is also provided that extends circumferentially around the base **185** of and under the endpiece **210**. While such open portion at the base **185** may be used in combination with one or more additional open portions **180**, it has been discovered that it may be disadvantageous to provide the open portion at the base **185** as the only open portion **180**. A user can easily occlude all

or a portion of an open portion at the base **185** which can lead to inconsistent air flow through the device. In addition, air flowing through an open portion at the base **185** can encourage endpiece disconnection from the body.

5 In a preferred version, the invention provides a system and method for aerosolizing a pharmaceutical formulation and delivering the pharmaceutical formulation to the respiratory tract of the user, and in particular to the lungs of the user. The pharmaceutical formulation may comprise powdered medicaments, liquid solutions or suspensions, and the like, and may include an active agent.

10 The active agent described herein includes an agent, drug, compound, composition of matter or mixture thereof which provides some pharmacologic, often beneficial, effect. This includes foods, food supplements, nutrients, drugs, vaccines, vitamins, and other beneficial agents. As used herein, the terms further include any physiologically or pharmacologically active substance  
15 that produces a localized or systemic effect in a patient. An active agent for incorporation in the pharmaceutical formulation described herein may be an inorganic or an organic compound, including, without limitation, drugs which act on: the peripheral nerves, adrenergic receptors, cholinergic receptors, the skeletal muscles, the cardiovascular system, smooth muscles, the blood circulatory system, synaptic sites, neuroeffector junctional sites, endocrine and hormone systems,  
20 the immunological system, the reproductive system, the skeletal system, autacoid systems, the alimentary and excretory systems, the histamine system, and the central nervous system. Suitable active agents may be selected from, for example, hypnotics and sedatives, psychic energizers, tranquilizers, respiratory drugs, anticonvulsants, muscle relaxants, antiparkinson agents (dopamine antagonists), analgesics, anti-inflammatories, antianxiety drugs (anxiolytics), appetite  
25 suppressants, antimigraine agents, muscle contractants, anti-infectives (antibiotics, antivirals, antifungals, vaccines) antiarthritics, antimalarials, antiemetics, antiepileptics, bronchodilators, cytokines, growth factors, anti-cancer agents, antithrombotic agents, antihypertensives, cardiovascular drugs, antiarrhythmics, antioxidants, anti-asthma agents, hormonal agents including contraceptives, sympathomimetics, diuretics, lipid regulating agents, antiandrogenic agents,  
30 antiparasitics, anticoagulants, neoplastics, antineoplastics, hypoglycemics, nutritional agents and supplements, growth supplements, antienteritis agents, vaccines, antibodies, diagnostic agents, and

contrasting agents. The active agent, when administered by inhalation, may act locally or systemically.

The active agent may fall into one of a number of structural classes, including but not limited to small molecules, peptides, polypeptides, proteins, polysaccharides, steroids, proteins capable of eliciting physiological effects, nucleotides, oligonucleotides, polynucleotides, fats, electrolytes, and the like.

Examples of active agents suitable for use in this invention include but are not limited to one or more of calcitonin, amphotericin B, erythropoietin (EPO), Factor VIII, Factor IX, ceredase, cerezyme, cyclosporin, granulocyte colony stimulating factor (GCSF), thrombopoietin (TPO), alpha-1 proteinase inhibitor, elcatonin, granulocyte macrophage colony stimulating factor (GMCSF), growth hormone, human growth hormone (HGH), growth hormone releasing hormone (GHRH), heparin, low molecular weight heparin (LMWH), interferon alpha, interferon beta, interferon gamma, interleukin-1 receptor, interleukin-2, interleukin-1 receptor antagonist, interleukin-3, interleukin-4, interleukin-6, luteinizing hormone releasing hormone (LHRH), factor IX, insulin, pro-insulin, insulin analogues (e.g., mono-acylated insulin as described in U.S. Patent No. 5,922,675, which is incorporated herein by reference in its entirety), amylin, C-peptide, somatostatin, somatostatin analogs including octreotide, vasopressin, follicle stimulating hormone (FSH), insulin-like growth factor (IGF), insulintropin, macrophage colony stimulating factor (M-CSF), nerve growth factor (NGF), tissue growth factors, keratinocyte growth factor (KGF), glial growth factor (GGF), tumor necrosis factor (TNF), endothelial growth factors, parathyroid hormone (PTH), glucagon-like peptide thymosin alpha 1, IIb/IIIa inhibitor, alpha-1 antitrypsin, phosphodiesterase (PDE) compounds, VLA-4 inhibitors, bisphosphonates, respiratory syncytial virus antibody, cystic fibrosis transmembrane regulator (CFTR) gene, deoxyribonuclease (Dnase), bactericidal/permeability increasing protein (BPI), anti-CMV antibody, 13-cis retinoic acid, macrolides such as erythromycin, oleandomycin, troleandomycin, roxithromycin, clarithromycin, davercin, azithromycin, flurithromycin, dirithromycin, josamycin, spiromycin, midecamycin, leucomycin, miocamycin, rokitamycin, andazithromycin, and swinolide A; fluoroquinolones such as ciprofloxacin, ofloxacin, levofloxacin, trovafloxacin, alatrofloxacin, moxifloxacin, norfloxacin, enoxacin, grepafloxacin, gatifloxacin, lomefloxacin, sparfloxacin, temafloxacin, pefloxacin,

amifloxacin, fleroxacin, tosufloxacin, prulifloxacin, irloxaçin, pazufloxacin, clinafloxacin, and sitafloxacin, aminoglycosides such as gentamicin, netilmicin, paramecin, tobramycin, amikacin, kanamycin, neomycin, and streptomycin, vancomycin, teicoplanin, rampolanin, mideplanin, colistin, daptomycin, gramicidin, colistimethate, polymixins such as polymixin B, capreomycin, 5 bacitracin, penems; penicillins including penicillinase-sensitive agents like penicillin G, penicillin V, penicillinase-resistant agents like methicillin, oxacillin, cloxacillin, dicloxacillin, floxacillin, nafcillin; gram negative microorganism active agents like ampicillin, amoxicillin, and hetacillin, cillin, and galampicillin; antipseudomonal penicillins like carbenicillin, ticarcillin, azlocillin, mezlocillin, and piperacillin; cephalosporins like cefpodoxime, cefprozil, ceftbuten, ceftizoxime, 10 ceftriaxone, cephalothin, cephapirin, cephalixin, cephadrine, cefoxitin, cefamandole, cefazolin, cephaloridine, cefaclor, cefadroxil, cephaloglycin, cefuroxime, ceforanide, cefotaxime, cefatrizine, cephacetrile, cefepime, cefixime, cefonicid, cefoperazone, cefotetan, cefmetazole, ceftazidime, loracarbef, and moxalactam, monobactams like aztreonam; and carbapenems such as imipenem, meropenem, pentamidine isethiouate, albuterol sulfate, lidocaine, metaproterenol sulfate, 15 beclomethasone diprepionate, triamcinolone acetamide, budesonide acetone, fluticasone, ipratropium bromide, flunisolide, cromolyn sodium, ergotamine tartrate and where applicable, analogues, agonists, antagonists, inhibitors, and pharmaceutically acceptable salt forms of the above. In reference to peptides and proteins, the invention is intended to encompass synthetic, native, glycosylated, unglycosylated, pegylated forms, and biologically active fragments and 20 analogs thereof.

Active agents for use in the invention further include nucleic acids, as bare nucleic acid molecules, vectors, associated viral particles, plasmid DNA or RNA or other nucleic acid constructions of a type suitable for transfection or transformation of cells, i.e., suitable for gene 25 therapy including antisense. Further, an active agent may comprise live attenuated or killed viruses suitable for use as vaccines. Other useful drugs include those listed within the Physician's Desk Reference (most recent edition).

The amount of active agent in the pharmaceutical formulation will be that amount 30 necessary to deliver a therapeutically effective amount of the active agent per unit dose to achieve the desired result. In practice, this will vary widely depending upon the particular agent, its

activity, the severity of the condition to be treated, the patient population, dosing requirements, and the desired therapeutic effect. The composition will generally contain anywhere from about 1% by weight to about 99% by weight active agent, typically from about 2% to about 95% by weight active agent, and more typically from about 5% to 85% by weight active agent, and will also  
5 depend upon the relative amounts of additives contained in the composition. The compositions of the invention are particularly useful for active agents that are delivered in doses of from 0.001 mg/day to 100 mg/day, preferably in doses from 0.01 mg/day to 75 mg/day, and more preferably in doses from 0.10 mg/day to 50 mg/day. It is to be understood that more than one active agent may be incorporated into the formulations described herein and that the use of the term "agent" in no  
10 way excludes the use of two or more such agents.

The pharmaceutical formulation may comprise a pharmaceutically acceptable excipient or carrier which may be taken into the lungs with no significant adverse toxicological effects to the subject, and particularly to the lungs of the subject. In addition to the active agent, a  
15 pharmaceutical formulation may optionally include one or more pharmaceutical excipients which are suitable for pulmonary administration. These excipients, if present, are generally present in the composition in amounts ranging from about 0.01 % to about 95% percent by weight, preferably from about 0.5 to about 80%, and more preferably from about 1 to about 60% by weight. Preferably, such excipients will, in part, serve to further improve the features of the active agent  
20 composition, for example by providing more efficient and reproducible delivery of the active agent, improving the handling characteristics of powders, such as flowability and consistency, and/or facilitating manufacturing and filling of unit dosage forms. In particular, excipient materials can often function to further improve the physical and chemical stability of the active agent, minimize the residual moisture content and hinder moisture uptake, and to enhance particle size, degree of  
25 aggregation, particle surface properties, such as rugosity, ease of inhalation, and the targeting of particles to the lung. One or more excipients may also be provided to serve as bulking agents when it is desired to reduce the concentration of active agent in the formulation.

Pharmaceutical excipients and additives useful in the present pharmaceutical  
30 formulation include but are not limited to amino acids, peptides, proteins, non-biological polymers, biological polymers, carbohydrates, such as sugars, derivatized sugars such as alditols, aldonic

acids, esterified sugars, and sugar polymers, which may be present singly or in combination. Suitable excipients are those provided in WO 96/32096, which is incorporated herein by reference in its entirety. The excipient may have a glass transition temperatures (T<sub>g</sub>) above about 35° C, preferably above about 40 °C, more preferably above 45° C, most preferably above about 55 °C.

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Exemplary protein excipients include albumins such as human serum albumin (HSA), recombinant human albumin (rHA), gelatin, casein, hemoglobin, and the like. Suitable amino acids (outside of the dileucyl-peptides of the invention), which may also function in a buffering capacity, include alanine, glycine, arginine, betaine, histidine, glutamic acid, aspartic acid, cysteine, lysine, leucine, isoleucine, valine, methionine, phenylalanine, aspartame, tyrosine, tryptophan, and the like. Preferred are amino acids and polypeptides that function as dispersing agents. Amino acids falling into this category include hydrophobic amino acids such as leucine, valine, isoleucine, tryptophan, alanine, methionine, phenylalanine, tyrosine, histidine, and proline. Dispersibility- enhancing peptide excipients include dimers, trimers, tetramers, and pentamers comprising one or more hydrophobic amino acid components such as those described above.

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Carbohydrate excipients suitable for use in the invention include, for example, monosaccharides such as fructose, maltose, galactose, glucose, D-mannose, sorbose, and the like; disaccharides, such as lactose, sucrose, trehalose, cellobiose, and the like; polysaccharides, such as raffinose, melezitose, maltodextrins, dextrans, starches, and the like; and alditols, such as mannitol, xylitol, maltitol, lactitol, xylitol sorbitol (glucitol), pyranosyl sorbitol, myoinositol and the like.

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The pharmaceutical formulation may also include a buffer or a pH adjusting agent, typically a salt prepared from an organic acid or base. Representative buffers include organic acid salts of citric acid, ascorbic acid, gluconic acid, carbonic acid, tartaric acid, succinic acid, acetic acid, or phthalic acid, Tris, tromethamine hydrochloride, or phosphate buffers.

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The pharmaceutical formulation may also include polymeric excipients/additives, e.g., polyvinylpyrrolidones, derivatized celluloses such as hydroxymethylcellulose, hydroxyethylcellulose, and hydroxypropylmethylcellulose, Ficolls (a polymeric sugar), hydroxyethylstarch, dextrans (e.g., cyclodextrins, such as 2-hydroxypropyl- $\beta$ -cyclodextrin and

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sulfobutylether- $\beta$ -cyclodextrin), polyethylene glycols, and pectin.

The pharmaceutical formulation may further include flavoring agents, taste-masking agents, inorganic salts (for example sodium chloride), antimicrobial agents (for example benzalkonium chloride), sweeteners, antioxidants, antistatic agents, surfactants (for example polysorbates such as "TWEEN 20" and "TWEEN 80"), sorbitan esters, lipids (for example phospholipids such as lecithin and other phosphatidylcholines, phosphatidylethanolamines), fatty acids and fatty esters, steroids (for example cholesterol), and chelating agents (for example EDTA, zinc and other such suitable cations). Other pharmaceutical excipients and/or additives suitable for use in the compositions according to the invention are listed in "Remington: The Science & Practice of Pharmacy", 19<sup>th</sup> ed., Williams & Williams, (1995), and in the "Physician's Desk Reference", 52<sup>nd</sup> ed., Medical Economics, Montvale, NJ (1998), both of which are incorporated herein by reference in their entireties.

"Mass median diameter" or "MMD" is a measure of mean particle size, since the powders of the invention are generally polydisperse (i.e., consist of a range of particle sizes). MMD values as reported herein are determined by centrifugal sedimentation, although any number of commonly employed techniques can be used for measuring mean particle size. "Mass median aerodynamic diameter" or "MMAD" is a measure of the aerodynamic size of a dispersed particle. The aerodynamic diameter is used to describe an aerosolized powder in terms of its settling behavior, and is the diameter of a unit density sphere having the same settling velocity, generally in air, as the particle. The aerodynamic diameter encompasses particle shape, density and physical size of a particle. As used herein, MMAD refers to the midpoint or median of the aerodynamic particle size distribution of an aerosolized powder determined by cascade impaction.

In one version, the powdered formulation for use in the present invention includes a dry powder having a particle size selected to permit penetration into the alveoli of the lungs, that is, preferably 10  $\mu\text{m}$  mass median diameter (MMD), preferably less than 7.5  $\mu\text{m}$ , and most preferably less than 5  $\mu\text{m}$ , and usually being in the range of 0.1  $\mu\text{m}$  to 5  $\mu\text{m}$  in diameter. The delivered dose efficiency (DDE) of these powders may be greater than 30%, more preferably greater than 40%, more preferably greater than 50% and most preferably greater than 60% and the

aerosol particle size distribution is about 1.0 - 5.0  $\mu\text{m}$  mass median aerodynamic diameter (MMAD), usually 1.5 - 4.5  $\mu\text{m}$  MMAD and preferably 1.5 - 4.0  $\mu\text{m}$  MMAD. These dry powders have a moisture content below about 10% by weight, usually below about 5% by weight, and preferably below about 3% by weight. Such powders are described in WO 95/24183, WO 5 96/32149, WO 99/16419, and WO 99/16422, all of which are all incorporated herein by reference in their entirety.

Although the present invention has been described in considerable detail with regard to certain preferred versions thereof, other versions are possible, and alterations, permutations and 10 equivalents of the version shown will become apparent to those skilled in the art upon a reading of the specification and study of the drawings. For example, the cooperating components may be reversed or provided in additional or fewer number. Also, the various features of the versions herein can be combined in various ways to provide additional versions of the present invention. Furthermore, certain terminology has been used for the purposes of descriptive clarity, and not to 15 limit the present invention. Therefore, any appended claims should not be limited to the description of the preferred versions contained herein and should include all such alterations, permutations, and equivalents as fall within the true spirit and scope of the present invention.